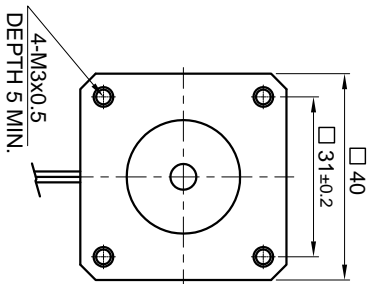
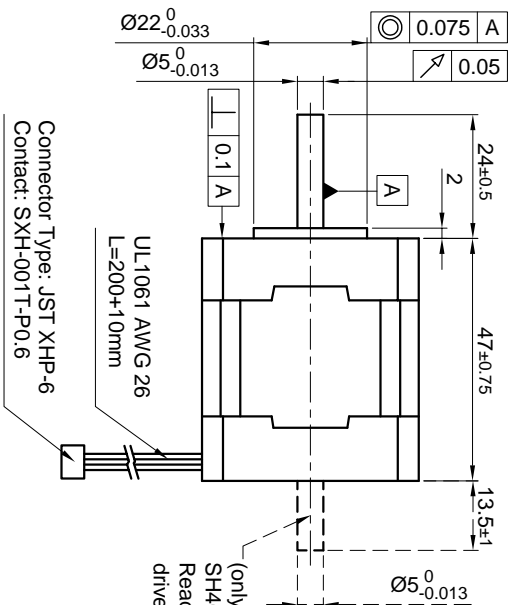


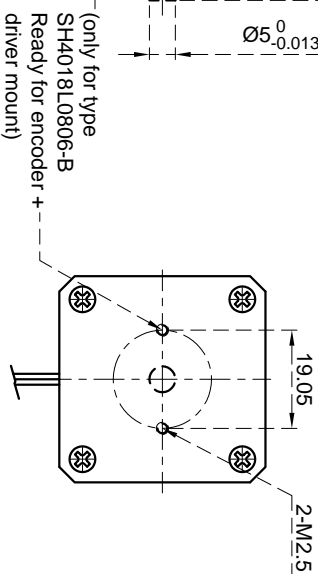
Front view and mounting



Side view

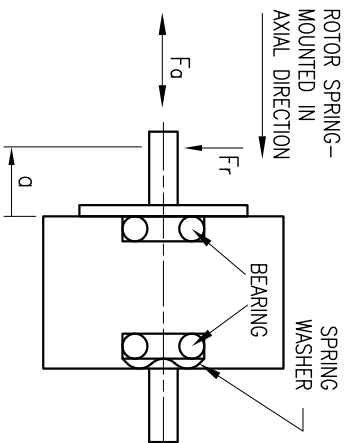


Rear view



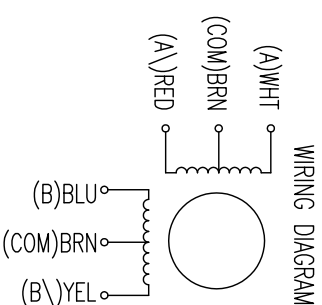
CONNECTION	UNIPOLAR OR BIPOLAR-1 WINDING	BIPOLAR SERIAL
VOLTAGE (VDC)	6	8.48
AMPS/PHASE	0.8	0.57
RESISTANCE/PHASE (Ohms)@25°C	7.5±15%	15±15%
INDUCTANCE/PHASE (mH) @1KHz	5.6±20%	22.4±20%
HOLDING TORQUE (Nm) [lb-in]	0.215 [1.903]	0.304 [2.69]
DETENT TORQUE (Nm) [lb-in]		6.5x10 <sup>-3</sup> [0.0571]
STEP ANGLE (°)		1.8
STEP ACCURACY (NON-ACCUM)		±5%
ROTOR INERTIA (Kg-m <sup>2</sup> ) [lb-in <sup>2</sup> ]		3.5x10 <sup>-6</sup> [0.012]
WEIGHT (Kg) [lb]		0.30 [0.662]
TEMPERATURE RISE: MAX.80°C (MOTOR STANDSTILL; FOR 2 PHASE ENERGIZED)		
AMBIENT TEMPERATURE -10°~ 50°C [14°F ~ 122°F]		
INSULATION RESISTANCE 100 Mohm (UNDER NORMAL TEMPERATURE AND HUMIDITY)		
INSULATION CLASS B 130° [266°F]		
DIELECTRIC STRENGTH 500VAC FOR 1 MIN. (BETWEEN THE MOTOR COILS AND THE MOTOR CASE)		
AMBIENT HUMIDITY MAX. 85% (NO CONDENSATION)		

PERMISSIBLE RADIAL+AXIAL FORCE



AXIAL-FORCE Fd (N)	AXIAL-FORCE Fa (N)	Radial-FORCE Fr (N)	SHAFT PLAY (mm)	AT LOAD MAX. (N)
5	10	15	0.075	10
58	36	26	0.025	5.0

STEP	A	B	A\	B\	CCW
1	+	+	-	-	↑
2	-	+	+	-	↑
3	-	-	+	+	↓
4	+	-	-	+	↓



TYPE OF CONNECTION (EXTERN)	MOTOR	
	UNIPOLAR	BIPOLAR
	COM	COM
	A	A
	B	B
	COM	COM
	A	A
	A\	A\
	B	B
	COM	COM
	B\	B\

SCALE FREE	APVD	CHKD	DRN	SIGNATURE	DATE
±0.5					
±0.2					
±0.1					
±30°					

APVD: S.K. 04.07.06  
 CHKD: J.W. 04.07.06  
 DRN: J.W. 04.07.06  
 SIGNATURE: J.W.  
 DATE: 04.07.06

STEPPING MOTOR  
 DWG:NO SH4018L0806

DESCRIPTION: SH4018L0806

DATE: APVD

DATE: 04.07.06

DATE: 04.07.06