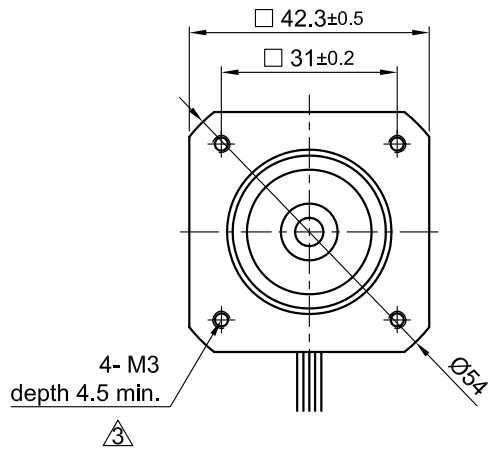
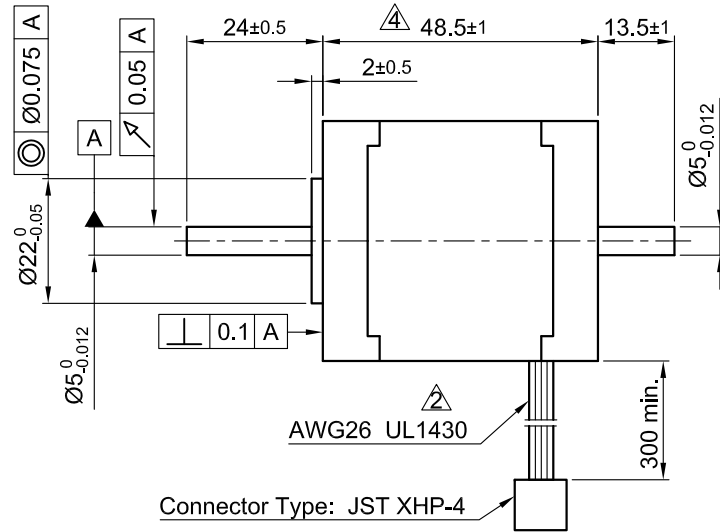


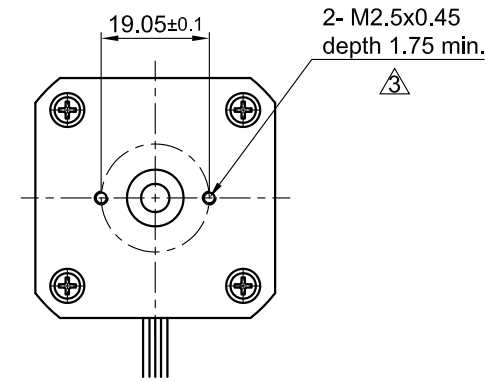
Front view and mounting



Side view

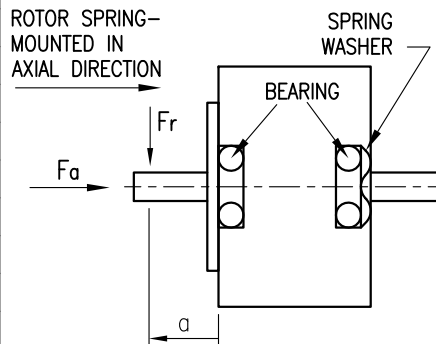


Rear view



SPECIFICATION	CONNECTION	BIPOLAR
VOLTAGE (VDC)		7.4
AMPS/PHASE		0.8
RESISTANCE/PHASE (Ohms)@25°C		9.3±15%
INDUCTANCE/PHASE (mH) @1KHz		17±20%
HOLDING TORQUE (Nm) [lb-in]		0.5 [4.425]
DETENT TORQUE (Nm) [lb-in]		1.37x10 ⁻² [0.1212]
STEP ANGLE (°)		1.8
STEP ACCURACY (NON-ACCUM)		±5%
ROTOR INERTIA (Kg-m ²) [lb-in ²]		8.27x10 ⁻⁶ [2.8x10 ⁻²]
WEIGHT (Kg) [lb]		0.34 [0.75]

PERMISSIBLE RADIAL+AXIAL FORCE

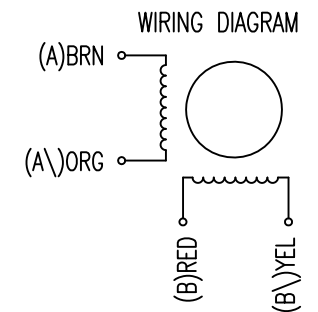


AXIAL-FORCE Fa (N)	Fa=7			
DISTANCE a (mm)	5	10	15	20
RADIAL-FORCE Fr (N)	58	36	26	20
		AXIAL	RADIAL	
SHAFT PLAY (mm)		0.08	0.02	
AT LOAD MAX: (N)		4.5	4.5	

PIN NO	TYPE OF CONNECTION (EXTERN)		MOTOR	
	BIPOLAR	LEADS	WINDING	
1	A —	BRN	A	[Circuit diagram showing two coils]
2	A\ —	ORG	A\	
3	B —	RED	B	[Circuit diagram showing two coils]
4	B\ —	YEL	B\	

FULL STEP 2 PHASE-Ex., WHEN FACING MOUNTING END (X)

STEP	A	B	A\	B\	CCW	CW
1	+	+	-	-	↓	↑
2	-	+	+	-	↓	↑
3	-	-	+	+	↓	↑
4	+	-	-	+	↓	↑



4	change motor length	01.06.16	A.S.	 Nanotec [®] PLUG & DRIVE	APVD	S.Ha.	26.02.07	STEPPING MOTOR DWG.NO ST4118L0804-B	
3	rework draw/change depth M2.5/M3	10.02.16	A.S.		CHKD				
2	VALUE OF BACK-EMF+UL NO.	20.06.11	LB	Surface specification DIN ISO 1302	General tolerances DIN ISO 2768- cH	Work piece edge DIN ISO 13715	DRN	J.W.	30.11.06
REV	DESCRIPTION	DATE	DRN				SIGNATURE	DATE	