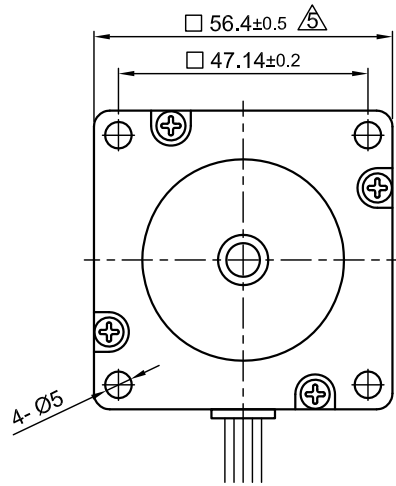
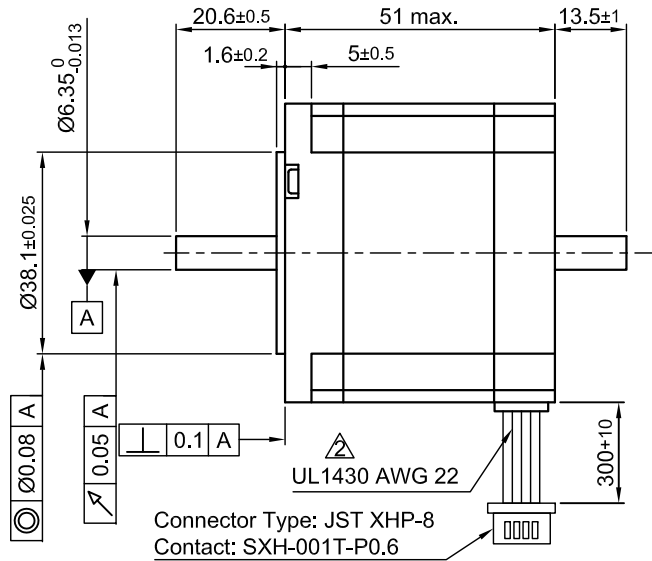


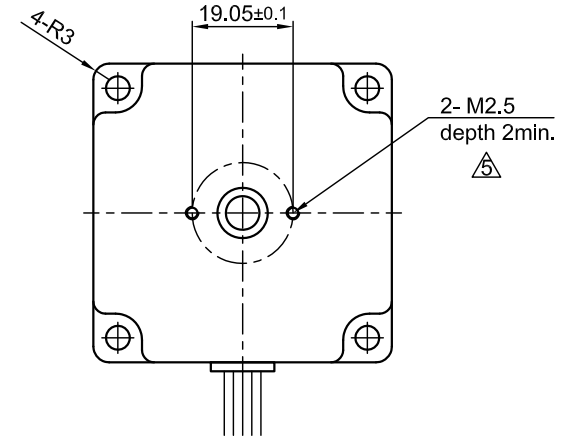
Front view and mounting



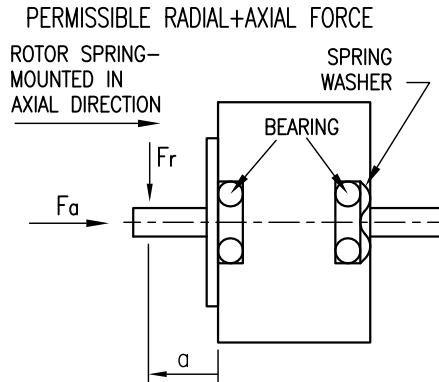
Side view



Rear view



SPECIFICATION	CONNECTION	UNIPOLAR OR BIPOLAR-1 WINDING	BIPOLAR	
			SERIAL	PARALLEL
VOLTAGE (VDC)		6.2		
AMPS/PHASE		1.0	0.71	1.41
RESISTANCE/PHASE (Ohms)@25°C		6.2±10%	12.4±10%	3.1±10%
INDUCTANCE/PHASE (mH) @1KHz		7.5±20%	30±20%	7.5±20%
HOLDING TORQUE (Nm) [lb-in]		0.7 [6.25]	0.99 [8.76]	0.99 [8.76]
DETENT TORQUE (Nm) [lb-in]		0.03 [0.266]		
STEP ANGLE (°)		1.8		
ACCURACY(NON-ACCUM)		±5%		
ROTOR INERTIA (Kg-m ²) [lb-in ²]		2.75x10 ⁻⁵ [0.094]		
WEIGHT (Kg) [lb]		0.65 [1.43]		



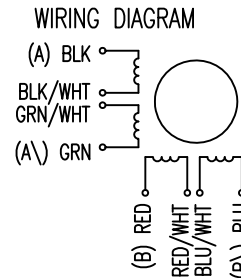
TEMPERATURE RISE: MAX.80°C (MOTOR STANDSTILL; FOR 2 PHASE ENERGIZED)				
AMBIENT TEMPERATURE -10~ 50°C [14°F ~ 122°F]				
INSULATION RESISTANCE 100 MOhm (UNDER NORMAL TEMPERATURE AND HUMIDITY)				
INSULATION CLASS B 130° [266°F]				
DIELECTRIC STRENGTH 500VAC FOR 1 MIN. (BETWEEN THE MOTOR COILS AND THE MOTOR CASE)				
AMBIENT HUMIDITY MAX. 85% (NO CONDENSATION)				

	AXIAL-FORCE Fa (N)	Fa=15			
DISTANCE a (mm)		5	10	15	20
RADIAL-FORCE Fr (N)		130	90	70	52
		AXIAL	RADIAL		
SHAFT PLAY (mm)		0.08	0.02		
AT LOAD MAX: (N)		4.5	4.5		

TYPE OF CONNECTION (EXTERN)				MOTOR		
UNIPOLAR	BIPOLAR 1 WINDING	BIPOLAR SERIAL	BIPOLAR PARALLEL	CONNECTOR PIN NO.	LEADS	WINDING
A	A	A	A	1	BLK	A
COM	A			3	BLK/WHT	
A\	B	A\	A\	2	GRN/WHT	A\
B	B	B	B	4	GRN	B
COM	B			5	RED	
B\		B\	B\	7	RED/WHT	B\
				6	BLU/WHT	
				8	BLU	

FULL STEP 2 PHASE-Ex., WHEN FACING MOUNTING END (X)

STEP	A	B	A\	B\	CCW	CW
1	+	+	-	-	↓	↑
2	-	+	+	-	↓	↑
3	-	-	+	+	↓	↑
4	+	-	-	+	↓	↑



5	revise draw./ change tol.	02.11.16	A.S.
4	NEW VALUE OF INDUCTANCE	13.12.13	J.D.
3	HOLD.TOR.+DELE. BACK-EMF	18.11.13	J.D.
REV	DESCRIPTION	DATE	DRN

Nanotec[®]
PLUG & DRIVE

Surface specification DIN ISO 1302	General tolerances DIN ISO 2768- cH	Work piece edge DIN ISO 13715
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APVD	<i>S.Ha.</i>	19.03.07
CHKD		
DRN	<i>J.W.</i>	21.11.06
SIGNATURE		DATE

STEPPING MOTOR

DWG.NO
ST5918S1008-B