



MOTOR SPECIFICATION		CONNECTION		
		UNIPOLAR	SERIES	PARALLEL
Voltage	V DC	5.03		
Current per Winding	A	6.7	4.7	9.5
Resistance per Phase (25°C)	$\pm 15\% \Omega$	0.75	1.5	0.375
Inductance per Phase (1 kHz)	$\pm 20\% \text{mH}$	4.9	19.6	4.9
Holding Torque	Nm	8.5	12	12
Step Angle	$\pm 5\% ^\circ$	1.8		
Rotor Inertia	kg m^2	400	$\times 10^{-6}$	

TYPE OF CONNECTION				
Unipolar	Series	Parallel	Wire Colour	Winding
A	A	A	RD	A
COM			RD/WH	
			BK/WH	
A\	A\	A\	BK	A\
B	B	B	GN	B
COM			GN/WH	
			YE/WH	
B\	B\	B\	YE	B\

A-Shaft	Preload Spring	B-Shaft
Max. Axial Force F_a	N	65
Max. Radial Force F_r ($a_1 = 5 \text{ mm}$)	N	535
Max. Radial Force F_r ($a_2 = 20 \text{ mm}$)	N	200
Axial Play	$F_a = 10 \text{ N}$	mm
Radial Play	$F_r = 5 \text{ N}$	mm

GENERAL MOTOR SPECIFICATION		
Ambient Temperature	$^\circ\text{C}$	-20 ... 50
Max. Temperature Rise (at standstill - 2 phases energized)	$^\circ\text{C}$	80
Max. Ambient Humidity (non condensing)	%	85
Insulation Class		B
Insulation Resistance	M Ω	100
Dielectric Strength (for 1 min - coil to case)	V AC	500

ISO 8015	ISO 1302	ISO 2768 cK	ISO 13715	Weight: 5.4 kg
		Date	Name	ST8918D6708-B
		Drawn	Import	
		Checked	Lamfich_S	
		Approved	Lamfich_S	01000965
09	cha. m. length/rev. draw.	Schneid_A	30.01.2019	
REV	Rev. Text	Name	Rel. Date	State: Released

