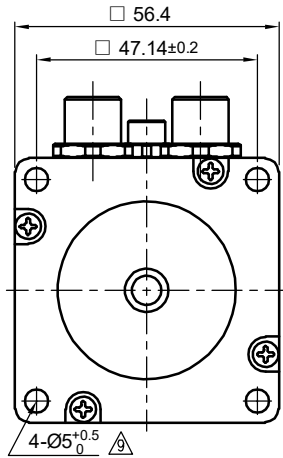
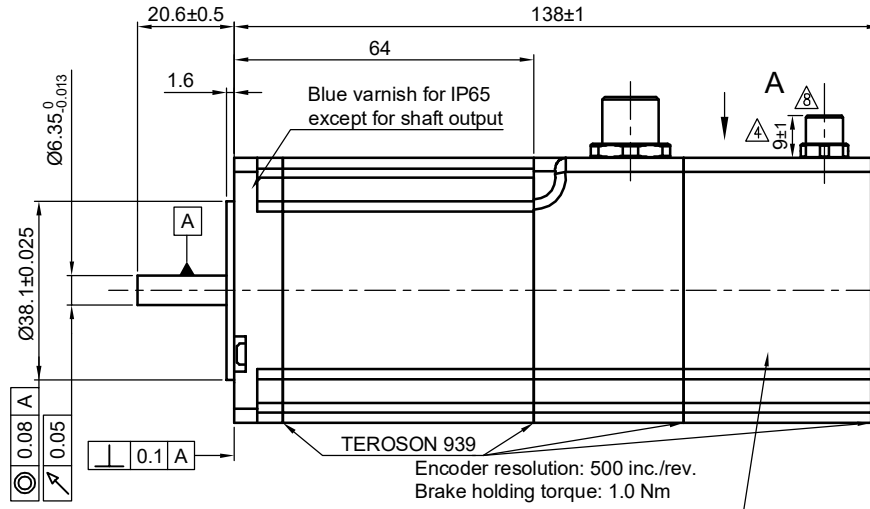


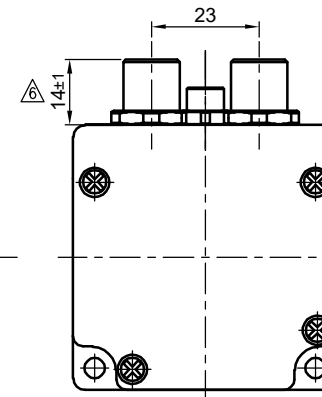
Front view and mounting



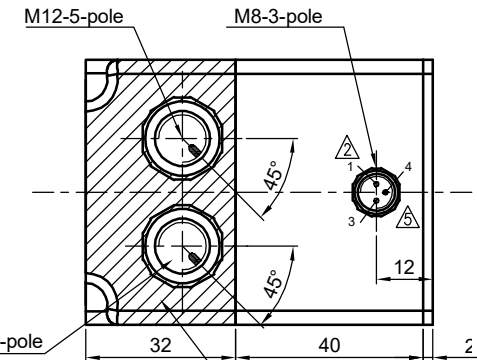
Side view



Rear view



Top view A

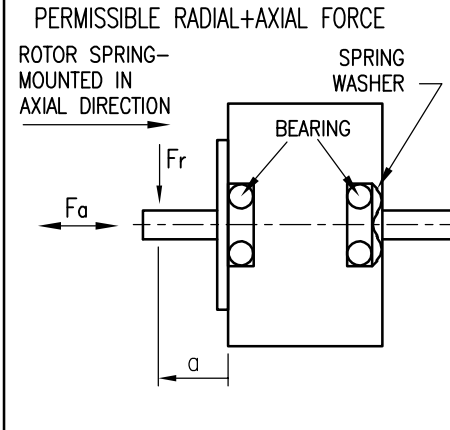
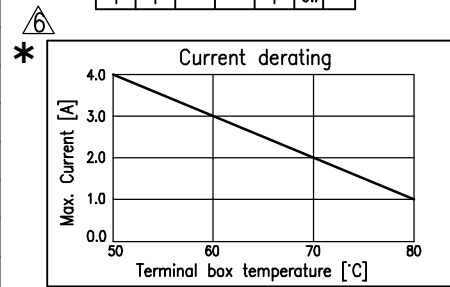


*Temperature on marked area must not exceed 80°C.
From 50°C to 80°C follow derating curve

SPECIFICATION	CONNECTION	BIPOLAR	PARALLEL
VOLTAGE (VDC)		2.4	△9
AMPS/PHASE		4.2	* △6
RESISTANCE/PHASE (Ohms)@25°C		0.58±15%	△9
INDUCTANCE/PHASE (mH) @1KHz		1.9±20%	
HOLDING TORQUE (Nm) [lb-in]		1.87 [16.52]	△7
STEP ANGLE (°)		1.8	△7
ACCURACY(NON-ACCUM)		±5%	
ROTOR INERTIA (Kg-m ²) [lb-in ²]		50.4x10 ⁻⁶ [0.172]	△7
WEIGHT (Kg) [lb]		1.35 [2.98]	△7

FULL STEP 2 PHASE-Ex.,
WHEN FACING MOUNTING END (X)

STEP	A	B	A\	B\	CCW	CW
1	+	+	-	-	↑	↓
2	-	+	+	-	↓	↑
3	-	-	+	+	↑	↓
4	+	-	-	+	↓	↑



MOTOR M12-5

Pin	Assignment
1	A\ △7
2	A
3	B
4	B\ △7
5	HOUSING

ENCODER M12-8

Pin	Assignment
1	A
2	A\ △7
3	B
4	B\ △7
5	GND
6	I △7
7	I △7
8	Vcc (5V±10%) △7

BRAKE M8-3 △7

Pin	Assignment
1	24-48V(±5%) △7
3	GND △7
4	NC

TEMPERATURE RISE: MAX.80°C (MOTOR STANDSTILL; FOR 2 PHASE ENERGIZED) * △6	AXIAL-FORCE Fa (N)	Fa=15
AMBIENT TEMPERATURE -10~ 50°C [14°F ~ 122°F] * △6	DISTANCE a (mm)	5 10 15 20
INSULATION RESISTANCE 100 MOhm (UNDER NORMAL TEMPERATURE AND HUMIDITY)	RADIAL-FORCE Fr (N)	130 90 70 52
INSULATION CLASS B 130° [266°F]		AXIAL RADIAL
DIELECTRIC STRENGTH 500VAC FOR 1 MIN. (BETWEEN THE MOTOR COILS AND THE MOTOR CASE)	SHAFT PLAY (mm)	0.08 0.02
AMBIENT HUMIDITY MAX. 85% (NO CONDENSATION)	AT LOAD MAX: (N)	4.5 4.5

10	UPDATE VALUES AND TOLERANCE	13.11.20	L W	 Nanotec [®] PLUG & DRIVE	APVD	G.S.	10.12.15
9	NEW RESISTANCE	18.07.17	GYQ		CHKD	ZYL	19.08.10
8	M8 HEIGHT TOLERANCE	28.10.16	GYQ	Surface specification	DRN	GYQ	19.08.10
REV	DESCRIPTION	DATE	DRN	General tolerances	SIGNATURE		DATE
				DIN ISO 1302	Work piece edge		
				DIN ISO 2768-cH	DIN ISO 13715		

STEPPER MOTOR IN PROTECTION

DWG.NO AS5918L4204-EB